

Sensor

5 The invention relates to a physiological sensor, in particular for the partial pressure of carbon dioxide ($p\text{CO}_2$), for example *in vivo* or *ex vivo*, e.g. in or on the surfaces of body tissues or organs.

10 Ischemia is a medical term for a shortage of blood supply to an organ. If severe, it can lead to death of the affected tissue (infarction). A sensor can be provided to measure tissue $p\text{CO}_2$, which is a parameter that increases significantly during the early and reversible stages of ischemia. Such a sensor preferably provides the ability to identify the onset of ischemia
15 events through real-time data.

Ischemia is the most prevalent cause of death in the western world. Thus, for example, myocardial infarction, cerebral infarction and other conditions characterised by hypoperfusion to one or more organs are
20 major factors in mortality.

Reperfusion, reversal of ischemia, is frequently possible if an ischemia is detected in time. Thus, early detection of ischemia followed by appropriate chemical treatment (e.g. with an agent such as
25 streptokinase, urokinase or t-PA which serves to lyse thrombi or emboli) or surgical intervention can save the affected organ as well as the patient's life.

While the heart may be monitored continuously for ischemias using an electrocardiograph (ECG), other
30 organs may become severely ischemic and incur irreversible damage before any symptom is detected. Indeed many organs are "silent" when it comes to ischemia. The phenomenon of silent myocardial infarction is now well recognised. Furthermore, liver
35 and kidney may be severely ischemic without alerting symptoms before the organ damage is irreversible.

It is known that there is a distinct correlation

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between $p\text{CO}_2$ in or on the surface of an organ and the presence of an ischemia in that organ. During tissue metabolic acidosis, e.g. during the anaerobic metabolism that occurs in an ischemia in any organ or tissue, large quantities of carbon dioxide are formed. CO_2 is in practical terms freely cell-membrane permeable and since in the ischemia blood flow to transport away the CO_2 is absent or restricted, CO_2 build up in the ischemic tissue will occur and $p\text{CO}_2$ in or on the ischemic tissue will increase. Generally, in the healthy body, the maximum $p\text{CO}_2$ in blood (venous blood) is 7-10 kPa and the maximum $p\text{CO}_2$ in healthy (aerobic) tissue is some 1-6 kPa higher, although the maxima may vary from organ to organ, e.g. 8-12 kPa for kidney, 7-11 kPa for liver, 8-12 kPa for intestinal serosa, and 12-19 kPa for intestinal mucosa. Where oxygen supply falls below the critical oxygen delivery level, $p\text{CO}_2$ values measured in the tissue may rise by 3 to 10 times and the elevated $p\text{CO}_2$ levels give a clear indication of anaerobic metabolism and hence, if appropriate, of ischemia.

A simple sensor particularly suitable for $p\text{CO}_2$ measurement, especially as part of a technique for monitoring for ischemias, is described in WO 00/04386.

The sensor comprises a closed chamber bounded, at least partially, by a substantially water-tight, carbon dioxide-permeable membrane. The chamber contains at least two electrodes and a film of substantially electrolyte-free liquid, such as de-ionised water. The liquid contacts the membrane and both electrodes, so that carbon dioxide crossing the membrane increases the concentration of bicarbonate ions in, and hence the conductivity of, the liquid.

Some improvements to the construction of the sensor described in WO 00/04836 have now been made, which will be described herein.

The invention seeks to provide, at least in preferred embodiments, a sensor, in particular, a $p\text{CO}_2$

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sensor, which can be inserted easily into the tissue of an animal, including a human, which can be retained in the tissue during monitoring and which can be removed easily when monitoring is complete.

5 Viewed from a first aspect, the invention provides a physiological sensing device comprising:

an electrical sensor dimensioned for insertion into the tissue of a live animal with minimal disruption to the tissue and configured to measure electrically at
10 least one physiological parameter of the tissue, such as the partial pressure of carbon dioxide, the partial pressure of oxygen, temperature, pH or glucose concentration;

an electrical cable for communicating signals from
15 the sensor and connected electrically at its distal end to the sensor; and

a sheath mechanically connected to the sensor and extending with and surrounding at least a portion of the length of the cable,

20 wherein the sheath comprises a plurality of substantially longitudinally extending flexible portions separated by a plurality of longitudinal slits, such that movement of the proximal end of the sheath towards the distal end of the sheath shortens the distance
25 between the ends of the flexible portions and causes the flexible portions to project outwardly and thereby increase the effective diameter of the sheath in the region of the flexible portions, such that the sensor can be retained in animal tissue by the projecting
30 flexible portions.

Thus, according to the invention, the sensor can be inserted into an incision in an organ, such as a liver or heart, and the cable can be pulled to draw the ends of the flexible portions together and cause them to
35 project outwardly. The projecting flexible portions engage with the tissue of the organ and retain the sensor in position while the sensor monitors the

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physiology of the organ. When monitoring is complete, the proximal end of the sheath can be released so that the flexible portions return to their original position flush with the sheath and disengage the tissue. The
5 sensor can then be removed easily from the animal.

The flexible portions may be resilient, for example composed of a resilient material. The flexible portions may be biased into the flush position, for example by their own resilience or by a separate resilient
10 component.

A locking mechanism may be provided, for example at the proximal end of the sheath, to maintain the ends of the sheath in the position in which the flexible members project outwardly.

15 The device may further comprise a line, for example a Kevlar line, which is mechanically connected to the distal end of the sheath. The line may extend longitudinally with the cable to assist in pulling the distal end of the sheath towards the proximal end of the
20 sheath. Such a line has the advantage that it is not necessary for the cable and/or the electrical connections to the sensor to be strong enough to withstand the forces necessary to bow the flexible members.

25 It is possible that the cable may be surrounded by a further conduit in addition to the sheath, but this is not preferred. In a simple embodiment, the cable is surrounded only by the sheath.

The device is sufficiently small that it will not
30 cause undue disturbance to the tissue to be monitored. Consequently, the device may have a maximum diameter, with the flexible portions flush with the sheath, of 2 mm, preferably 1 mm.

In a preferred embodiment, the sensor is a sensor
35 for the partial pressure of carbon dioxide ($p\text{CO}_2$). The device may comprise two spaced electrodes in a chamber containing water, preferably de-ionised water. The

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chamber is bounded at least partially by a carbon dioxide permeable membrane. Advantageously, the sheath may form the carbon dioxide permeable membrane. This provides a particularly simple construction. Suitable materials for the sheath in this case are PTFE, silicone rubbers and polyolefins.

This in itself is believed to be a novel construction and thus, viewed from a further aspect, the invention provides a physiological sensing device comprising:

a sensor for the partial pressure of carbon dioxide ($p\text{CO}_2$) having two spaced electrodes in a chamber containing water, the chamber being bounded at least partially by a carbon dioxide permeable membrane;

an electrical cable connected electrically at its distal end to the electrodes; and

a sheath extending with and surrounding at least a portion of the length of the cable,

wherein the sheath forms the carbon dioxide permeable membrane.

The device may comprise a plurality of sensors for respective physiological parameters. For example, the device may comprise an array of sensors. Such sensors may measure one or more of the partial pressure of carbon dioxide, the partial pressure of oxygen, temperature, pH or glucose concentration, for example. In the presently preferred embodiment, the device comprises a temperature sensor and a $p\text{CO}_2$ sensor.

The chamber of the $p\text{CO}_2$ sensor may contain a liquid other than water. The liquid preferably should be substantially electrolyte-free.

By substantially electrolyte-free, it is meant that the liquid has an ionic osmolality no greater than that at 37°C of an aqueous 5 mM sodium chloride solution, preferably no more than that of a 500 μM sodium chloride solution, more especially no more than that of a 10^{-5} to 10^{-6} M HCl solution.

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The pCO_2 sensor may function by applying an alternating electrical potential to the electrodes whereby to cause an alternating current in the liquid. The liquid should be reactive with carbon dioxide to alter its conductance. The electrical potential may have a frequency of 20 to 10,000 Hz, preferably 100 to 4,000 Hz.

Increased electrical resistance relative to the resistance at the electrodes may be achieved by restricting the cross sectional area of the electrical path through the liquid between the electrodes at a zone in which the liquid is in contact with the membrane, e.g. by decreasing the depth of the liquid for a part of the path between the electrodes, and/or by ensuring a relatively large area of contact between each electrode and the liquid.

Preferably, the liquid in contact with the electrodes is aqueous and especially preferably it is water, substantially electrolyte-free as defined above. Other solvents that react with CO_2 to increase or decrease their conductance, e.g. by the production or neutralization of ions, may likewise be used. In practice, however, deionized or distilled water with or without the addition of a strong acid (e.g. HCl) to a concentration of 0.1 to 100 μM , preferably 0.5 to 50 μM , more especially about 1 μM , has been found to function particularly well. The function of this small addition of acid is generally to maintain the pH of the liquid at 6 or below to avoid significant contributions to conductance by hydroxyl ions and to maintain the linearity of the measurements of pCO_2 .

The pCO_2 sensors of the invention are provided with or are connectable to an electrical power source arranged to apply an alternating electrical potential across the electrodes with a frequency of 100 to 10,000 Hz. The frequency is preferably greater than 1 kHz. The frequency is preferably less than 5 kHz, more

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preferably less than 2 kHz. At frequencies below 100 Hz, the sensitivity of pCO₂ determination is lower due to electropolarization and moreover the instrument response time becomes overly slow, while at frequencies above 10 kHz sensitivity is again less due to the low impedance of the capacitances in the sensor.

For particularly high accuracy, the potential or current across the electrodes (and hence the resistance or conductance of the liquid between the electrodes) is determined using a lock-in amplifier set to the same frequency as that of the voltage generator or electrical power source.

Furthermore it is preferred to incorporate in the detection a high pass filter to screen out current with a frequency less than 100 Hz, preferably less than 150 Hz. The filter is preferably a passive filter, for example a capacitor and a resistor.

A further electrode may be provided that is electrically connected to the patient, for example to the patient's skin. The signal from this further electrode may be processed with the signal from the sensor in order to compensate for electromagnetic noise from the patient.

This in itself is believed to be a novel feature and thus, viewed from a further aspect, the invention provides a physiological sensing device comprising:

an electrical sensor dimensioned for insertion into the tissue of a live animal with minimal disruption to the tissue and configured to measure electrically at least one physiological parameter of the tissue, such as the partial pressure of carbon dioxide, the partial pressure of oxygen, temperature, pH or glucose concentration;

a signal processing device connected to the electrical sensor and arranged to process signals from the electrical sensor to generate a measurement of the physiological parameter; and

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a reference electrode for electrical connection to a patient,

wherein the reference electrode is connected to the signal processing device and the signal processing
5 device is configured to compensate the electrical signals from the electrical sensor for electromagnetic noise from the patient by reference to signals from the reference electrode.

The power source may be an AC power source or
10 alternatively a DC source in conjunction with an oscillator, i.e. a combination which together constitutes an AC power source.

The power supply is preferably such that the maximum current density through the liquid at the
15 electrodes is no more than 50 A/m^2 , preferably no more than 30 A/m^2 , more preferably no more than 20 A/m^2 , in particular no more than 10 A/m^2 , and most preferably about 1 A/m^2 or below. Higher current density values of 20 A/m^2 or greater should only be used at the higher
20 frequencies, e.g. 1-10 kHz. The smallest maximum current density is determined by detection limits, but values down to 10^{-8} A/m^2 are usable. The smallest maximum current density however will generally be at least $0.1 \mu\text{A/m}^2$.

By operating at such current densities and voltage
25 frequencies, and by appropriate construction, the sensor can determine the conductance/resistance of the liquid into which the CO_2 migrates without any significant loss of accuracy arising as a result of the
30 electropolarization of the electrodes.

Electropolarization effects are considerably reduced by increasing the surface area of the electrodes in contact with the liquid, e.g. by siting the
electrodes in wells disposed away from the plane of the
35 membrane or by using non-planar electrode surfaces, e.g. rough or textured surfaces. In general therefore it is desirable to have as large a ratio of surface area of

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electrode to liquid contact as possible, and as shallow as possible a liquid depth over as much as possible of its area of contact with the membrane. In this way the response time is reduced, electropolarization is reduced, lower frequencies may be used and stray capacitance effects are considerably reduced.

The resistance of the liquid at the membrane and between the electrodes may be increased by the use of structural elements to define liquid channels across the membrane between the electrodes, e.g. by disposing the membrane across or adjacent an insulating chamber wall portion in which such channels are formed, for example by etching. Likewise a porous spacer may be disposed between the membrane and the chamber wall to define the depth of the liquid.

Indeed, such spacers are important to use where, under the pressure conditions experienced in use, the membrane is sufficiently flexible and the liquid depth behind the membrane sufficiently small, for the measured conductance to vary with pressure.

In a preferred arrangement, the sensor comprises:
a sensor body having a longitudinal axis;
at least two electrodes spaced in a direction transverse to the longitudinal axis of the sensor body;
a plurality of support members extending outwardly from the axis of the sensor body and defining between adjacent support members at least one liquid channel that provides a fluid pathway between the electrodes;
and

a gas-permeable, liquid-impermeable membrane supported by the support members and providing an outer wall of the liquid channel(s).

This arrangement provides a compact configuration of the sensor with a longitudinal geometry that is suited to insertion in an organ. Furthermore, the support members are able to provide physical support to the membrane, as well as defining liquid channels of

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small cross-sectional area that allow accurate measurement.

This in itself is believed to be a novel configuration and thus, viewed from a further aspect, the invention provides a physiological sensor comprising:

- a sensor body having a longitudinal axis;
- at least two electrodes spaced in a direction transverse to the longitudinal axis of the sensor body;
- 10 a plurality of support members extending outwardly from the axis of the sensor body and defining between adjacent support members at least one liquid channel that provides a fluid pathway between the electrodes; and
- 15 a gas-permeable, liquid-impermeable membrane supported by the support members and providing an outer wall of the liquid channel(s).

The electrodes of the sensor may extend longitudinally, for example parallel to the longitudinal axis of the sensor body.

Similarly, the liquid channel(s) may be transverse, for example perpendicular, to the longitudinal axis of the sensor body. In a preferred arrangement, the sensor comprises a plurality of liquid channels. For example, the sensor may comprise at least three liquid channels.

The support members may be transverse to the longitudinal axis of the sensor body. For example, the support members may be perpendicular to the longitudinal axis of the sensor body in the circumferential direction. In a preferred arrangement, the support members are in the form of rings formed about the longitudinal axis of the sensor body. The cross-section of the support members may be any suitable shape. It has been found in particular that support members with a substantially triangular, in particular sawtooth, cross-section are particularly easily formed by injection moulding. Alternatively, a substantially rectangular

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cross-section may be used. The support members may be formed integrally with the sensor body, for example by injection moulding. The sensor preferably comprises at least four support members.

5 The sensor body and/or the sensor may be generally cylindrical.

 In order to reduce the electropolarisation effect mentioned above, the electrodes may be located in a recess in the sensor body that has a greater cross-sectional area than the liquid channels. In this way, the current density around the electrodes is reduced by the greater volume for liquid.

 The membrane may be arranged to surround the sensor body.

15 The described geometry may be applied to any suitable sensor. In the preferred arrangement, the sensor is a pCO_2 sensor. In this case, the liquid channels of the sensor may be filled with water, as explained above.

20 The power source and the detector circuitry may, if desired, be included in the sensor of the invention. In this case, if it is desired that the sensor be wireless, it will preferably also be provided with means enabling the signal to be detected remotely, e.g. a transmitter, for example a RF transmitter. In this way the sensor may be implanted, for example in an at-risk patient.

 The sensors according to the invention are readily produced having a size and configuration particularly suited to measuring pCO_2 on the surface of or in an organ, duct or tissue, e.g. brain, heart, liver, kidney, gut or muscle. This is of particular interest as it allows the functioning of the organ, duct or tissue to be monitored, e.g. during and after transplant, in intensive care, following injury, etc. and so allows early detection of ischemias.

35 The partial pressure determined by the sensor may be a quantified value or it may simply be an indication

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that $p\text{CO}_2$ is above or below one or more threshold values indicative of ischemia or non-ischemia, values which may be varied according to the location of the $p\text{CO}_2$ measurement site.

5 The sensor may be used for a single measurement of $p\text{CO}_2$ or, more preferably, may be used for continuous or repeated monitoring, especially of an at-risk patient, for example a patient in intensive care, undergoing or recovering from an organ or tissue transplant operation,
10 assessed as having unstable angina, recovering from a coronary artery bypass operation, suffering trauma (e.g. of skeletal muscle), or suffering from hypovolemia (e.g. shock).

 The primary components of the $p\text{CO}_2$ sensor are an
15 electrode chamber, a CO_2 -permeable membrane forming at least part of the wall of the electrode chamber, first and second electrodes having surfaces within said chamber (or providing internal surfaces to said chamber), and a liquid (generally substantially
20 electrolyte-free water) in the electrode chamber in contact with the membrane and the first and second electrodes. The sensor includes or is connectable to an AC power supply, a conductance (or resistance) determining device, a signal generator (which may be
25 part of the determining means) and optionally a signal transmitter.

 Where the sensor is constructed with the liquid film in place, the electrodes are preferably of, or plated with, an inert material such that the resistivity
30 of the liquid will not change significantly with storage. Suitable materials include platinum (especially black platinum), gold, silver, aluminium and carbon. Gold is particularly preferred. In general inert electrodes which do not generate solvated ions are
35 preferred.

 The membrane may be any material which is permeable to CO_2 , and essentially impermeable to the solvent of the

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liquid, any electrolyte and water.

Polytetrafluoroethylene, e.g. Teflon®, silicone rubber, polysiloxane, or other insulating polymer films may be used, e.g. at thicknesses of 0.5 to 250 μm . The thicker the membrane, in general the slower the response time of the sensor will be. However the thinner the membrane the greater the risk of non-uniformities or of perforation or other damage. Conveniently however the thickness of the membrane will be 1 to 50 μm , preferably 2 to 40 μm .

The walls of the chamber of the sensor of the invention may be of any suitable material, e.g. plastics. Preferably the material should be capable of withstanding conditions normally used in sterilisation, e.g. radiation sterilization (for example using gamma radiation) or thermal sterilization (for example using temperatures of about 121°C as used in autoclave sterilisation). In the case of thermal sterilization, the liquid will generally be sterile filled into the sensor after sterilization. The walls of the chamber and the membrane may be of the same material, e.g. Teflon®, machined to have self-supporting walls and a thinner gas-permeable membrane.

The sensor may be manufactured by immersing a sensor body in water and attaching the membrane while the sensor is under water to close the measurement chamber. In this way, it is ensured that the measurement chamber is completely filled with water.

This in itself is believed to be a novel method and thus, viewed from a further aspect, the invention provides a method of manufacturing a physiological sensor comprising a sensor body having defined therein a water-filled chamber closed by a semi-permeable membrane, the method comprising:

immersing the sensor body in water; and
attaching the membrane to the sensor body to close the chamber while the sensor body is in the water.

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The sensors of the invention are generally relatively inexpensive and so, unlike prior art sensors, may be single-use devices. Moreover the electrode chamber can be made extremely small without difficulty (unlike the prior art glass electrode containing sensors for which miniaturization poses insuperable impedance problems).

The mechanism by which $p\text{CO}_2$ is determined using the sensor device of the invention is straightforward. In a pure protic solvent, e.g. water, the electrical resistance is high because of the paucity of ionic species. Addition of CO_2 results in formation (with water) of H^+ and HCO_3^- ions and thus a reduction in the electrical resistance. Since the only factor responsible for reduction in resistance in the sensor is CO_2 passing through the membrane, the change in resistance enables $p\text{CO}_2$ to be measured.

From the equilibrium constant for the $\text{H}_2\text{O} + \text{CO}_2$ to $\text{H}^+ + \text{HCO}_3^-$ equilibrium, CO_2 concentration is equal to $\alpha p\text{CO}_2$ (where α at 25°C is 0.310). The electrical conductivity for protons is $G_{\text{H}^+} = 349.8 \text{ S.cm}^2/\text{mol}$, that for hydroxyls is $G_{\text{OH}^-} = 198.3 \text{ S.cm}^2/\text{mol}$ and that for bicarbonate is $G_{\text{HCO}_3^-} = 44.5 \text{ S.cm}^2/\text{mol}$. The concentrations of H^+ and OH^- vary inversely, and the concentrations of H^+ and HCO_3^- are directly proportional to $p\text{CO}_2$. The total conductance of the solution is thus effectively proportional to $p\text{CO}_2$ since the contribution of OH^- is minimal. The conductivity of the solution G_{solution} is thus given by

$$G_{\text{solution}} = \theta_{\text{H}^+} [\text{H}^+] G_{\text{H}^+} + \theta_{\text{OH}^-} [\text{OH}^-] G_{\text{OH}^-} + \theta_{\text{HCO}_3^-} [\text{HCO}_3^-] G_{\text{HCO}_3^-}$$

where θ_{H^+} , θ_{OH^-} and $\theta_{\text{HCO}_3^-}$ are the activity coefficients for the three ionic species.

Table 1 below shows, by way of example, measured $p\text{CO}_2$ and pH values and corresponding calculated values for H^+ , OH^- and HCO_3^- concentrations showing the increase

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of H^+ and HCO_3^- with increasing pCO_2 .

Sample number	pCO_2 (kPa)	pH	$[H^+]$ (mmol/l)	$[OH^-]$ (mmol/l)	$[HCO_3^-]$ (mmol/l)
1	6.38	5.141	7.23E-06	1.38E-09	7.23E-06
2	9.64	5.060	8.71E-06	1.15E-09	8.71E-06
3	15.37	4.891	1.29E-05	7.78E-10	1.29E-05
4	25.88	4.760	1.74E-05	5.75E-10	1.74E-05
5	31.48	4.664	2.17E-05	4.61E-10	2.17E-05

(pCO_2 and pH measured with a standard blood gas analyser,
ABL® System 625 at 37°C)

The electrical conductivity is measured in the solvent film in the sensor of the invention. This can be done by applying a constant voltage (or current) to the electrodes and measuring the current (or voltage) changes which correspond to changes in conductivity as CO_2 enters the solvent through the membrane. Preferably however an alternating sine wave function voltage with a constant peak value is applied and the voltage drop across the electrodes is measured. The solution conductivity is then equal to the current passed through the electrode divided by the voltage drop across the electrodes.

An embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a schematic diagram of a complete sensing system incorporating the sensor of the invention;

Figure 2 is a schematic diagram illustrating the measurement principle for the sensor in the system of Figure 1;

Figure 3 is a partially cutaway view of a sensor according to the invention;

Figure 4 is a cross-sectional view along line A-A of Figure 3;

Figure 4a is a magnified view of the detail

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indicated by the circle in Figure 4;

Figure 5 is a view of the sensor of Figure 3 with the membrane removed; and

Figure 6 illustrates a variant of the sensor of Figure 3 wherein the attachment mechanism is visible.

In accordance with the invention, a pCO₂ sensing system comprises a disposable sensor unit 1, an electronic surface unit 2, and a monitor unit 3, as shown in Figure 1.

The disposable sensor unit 1 is delivered packaged and sterilised. It consists of a membrane-protected conductometric sensor 4 with a diameter of less than 1 millimetre, and a temperature probe 5 integrated in the sensor unit. Wires 6 connect the sensor 4 and probe 5 electrically by means of a connector to the electronic surface unit 2. Alternatively, a wireless connection may be provided between the sensor unit 1 and the surface unit 2.

The electronic surface unit 2 sends and receives signals to and from the sensor unit 1. It is placed on the patient's skin, performs signal processing and transmits the conditioned signal to the monitor unit 5.

The monitor unit 3 is based on a portable personal computer 7 with PCMCIA input/output card 8 and Labview software (available from National Instruments Corporation of Austin, Texas).

The pCO₂ sensor 4 is used for measurements of the level (partial pressure) of CO₂ (pCO₂) in a fluid, according to the measurement principle illustrated in Figure 2. The measurement chamber consists of two small cavities 9 with one electrode 10 positioned in each. The two cavities 9 are connected by one or more passageways 11 enclosed by a semi-permeable membrane 12, i.e. a membrane that only allows transport of CO₂ in and out of the volume of the sensor 4. The whole volume is filled with de-ionised water. The conductivity in the water depends upon the pCO₂, and by measuring the

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conductivity between the electrodes 10 in the volume, information about $p\text{CO}_2$ may be extracted.

As shown in Figures 3 to 5, the sensor unit 1 comprises an injection moulded plastics support 23, which is substantially cylindrical and surrounded by the semi-permeable membrane 12. The support 23 has a conical tip 24 at its distal end and a body portion 25 which extends proximally from the tip 24. On the body portion 25 are mounted, by glueing, two gold electrodes 10. The electrodes 10 extend longitudinally along opposed sides of the body portion 25 and are received in respective recesses in the body portion 25.

Between the tip 24 and the body portion 25, a frustoconical projection 26 is provided for securing the membrane 12 by frictional fit. A corresponding projection 26 is provided at the proximal end of the body portion 25. The membrane 12 may be glued to the support 23, but it is important that the glue used to secure the membrane 12 and electrodes 10 is selected such that it does not bleed ions into the water-filled chamber formed between the body portion 25 of the support 23 and the membrane 12. Furthermore, the sealing faces of the support 23 may be made selectively hydrophobic in order to avoid the formation of a water film into which ions may bleed.

The membrane 12 may also be secured to the support 23 by means of crimp connection and a soft gasket, if necessary. The membrane 12 may act as the gasket, particularly where the membrane 12 is formed of silicone rubber. A heat shrink sleeve may be used to form the crimp connection, as is the case in Figure 6. Alternatively, metal crimp rings may be used in locations corresponding to those of the sealing projections 26.

The body portion 25 of the support 23 is provided with a plurality of ribs 27, which are formed with a saw tooth profile for easy moulding. The ribs 28 provide

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mechanical support to the membrane 12 and also define the fluid passageways 11 required for the sensor 4 to function effectively. Between each electrode 10 and the fluid passageways formed between the ribs 27 is provided a reservoir 9 formed by the recess in which the electrode 10 is located. The reservoir 9 provides a region of relatively low current density around the electrodes 10 in order to reduce electropolarisation effects.

During manufacture, the membrane 12 is fixed onto the support 23, while immersed in the de-ionised water, so that the chamber bounded by the membrane 12, the electrodes 10, and the ribs 27 is completely filled with the de-ionised water. Thus, this chamber forms a pCO₂ sensor as shown schematically in Figure 2.

It is possible for the sensor 1 to include more than one sensing chamber. For example, two parallel electrodes 10 separated by a wall member may be provided on each side of the support 23. A sensing chamber is thereby formed between one electrode 10 on one side of support 23 via the fluid passageways 11 between the ribs 27 on the top of the support 23 to one of the electrodes 10 on the other side of the support 23. A corresponding sensing chamber is provided between the remaining electrodes 10 and the fluid passageways 11 on the bottom of the support 11. An electrode 10 from each of these chambers may be electrically connected to the corresponding electrode from the other chamber, such that the electrical signal from the sensor reflects the conductivity of both chambers.

Embedded in the proximal end of the support 23 is a temperature sensor 5 in the form of a thermocouple. The temperature sensor 5 is used both for pCO₂ corrective calculations and for the measured tissue temperatures to be displayed on the monitor 3, which is informative for medical diagnosis. The temperature sensor 5 has a minimum measuring range of 33-42°C and a minimum

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accuracy of +/- 0.2°C.

A ribbon cable 6 is electrically and mechanically connected to the electrodes 10 and the temperature sensor 5. The electrodes 10 are formed as extensions of the conductors of the ribbon cable 6. Alternatively, the electrodes may be formed by plating onto the support 23. Where the cable 6 and the connection to the support 23 are sufficiently strong, the cable 6 can be used to pull the sensor unit 1 from its position of use. Alternatively, a Kevlar line may be provided, for example incorporated with the ribbon cable 6, to provide a strong external mechanical connection.

The membrane 12 may extend proximally from the support 23 with the cable 6 to form a catheter around the cable 6. Alternatively, a separate catheter 28 may be provided, as shown in Figure 6. In this case, the catheter 28 is bonded to the support 23 proximally of the electrodes 10 and the membrane 12.

As shown in Figure 6, the catheter 28 may be provided with a plurality of slits 29 in order to fix the sensor unit 1 in position in tissue. The slits 29 are arranged such that when the catheter 28 is pushed distally (in the direction of the arrow B in Figure 6), relative to the cable 6 (or Kevlar line) the portions 30 of the catheter 28 between the slits 29 are forced outwardly and assume the shape shown in phantom in Figure 6. The radially projecting portions 30 of the catheter 28 retain the sensor unit 1 in the tissue in which it is embedded. The relative position of the catheter 28 and the cable 6 can be maintained with a locking mechanism (not shown) until it is time for the sensor unit 1 to be removed from the tissue. At this time, the locking mechanism can be released and the portions 30 of the catheter 28 will return to their relaxed position so that the sensor unit 1 can be removed from the tissue.

The catheter tip with the integrated sensor 4 is

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placed 2 - 3 cm into organ tissue during surgical procedures to monitor ischemia during a period of up to two weeks. The sensor may be used in orthopaedic and reconstructive surgery, and in organs such as the liver, kidneys, heart muscle, brain and intestines. An insertion tool (not shown) may be used for the placement of the sensor 4, and there is a fixation aid (portions 30 of the catheter 28) to keep the sensor tip in position.

10 The sensor unit 1 has a maximum diameter of 1 mm and the maximum distance from the catheter tip to the sensor element is 2 mm. The sensor 4 has a minimum pCO_2 measuring range of 4-25 kPa, with a minimum detectable pCO_2 difference of 0.2 kPa. The maximum response of the sensor 4 is 20 seconds. The maximum allowable measurement current i in any area of the fluid chamber is such that $j < 1 \text{ mA/cm}^2$ while the measuring input voltage is not more than 50 mV RMS.

20 The electrodes 10 are gold plated and their total area is approximately 0.3 mm^2 . The measurement frequency f_{meas} should be higher than 100 Hz. At lower frequencies, polarisation effects in the measurement chamber dominate the measurements. At frequencies above 10 kHz, the low impedance of the capacitances become a significant issue. The measurement resistance R_{measure} is in the range of 500 kOhm to 7 MOhm.

30 The sensor 4 is electrically connected to an electronic surface unit 2 located on the patient skin by the ribbon cable 6, which has a length between 5 cm and 1 metre. The maximum diameter of the cable/catheter is 1 mm and the preferred length of the cable/catheter is 25 cm. The cable/catheter is soft and flexible so that it does not excessively disturb the neighbouring tissue and organs. The cable/catheter and its connections are also sufficiently robust to withstand the strong pulling forces which may be caused by both normal and "abnormal" use.

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During sterilisation, storage and transport the sensor unit 1 is covered by deionised, sterile and endotoxin-free water to make sure that there is substantially no net loss of water from the sensor reservoir.

As shown in Figures 1 and 2, the electronic surface unit 2 comprises a sine generator 13 which provides a voltage of at least 5 Volts and a current supply of 50mV, and is powered by batteries 14. A filter 15 is provided for filtering or averaging the input of the lock-in amplifier 16. A passive filter can be used which reduces the current consumption. A pre-amplifier 17 is combined with a servo mechanism to remove DC current from the signal to reduce electrolysis effects. According to the servo arrangement, the output of the pre-amplifier is fed back to its input via a low pass filter. Thus, only DC components of the output are fed back and cancel any DC current drawn through the pCO₂ sensor. In this way, it is ensured that there is no DC current through the pCO₂ sensor which would degrade the electrodes. The op-amp used in this stage consumes minimal current and has a large CMMR value. At the same time, the bias current is minimal. A lock-in amplifier 16 amplifies the AC signal from the sensor 4. This may be built with op-amps or using an IC package with at least 1% accuracy for the signal detection at frequencies lower than 1kHz. A galvanic division 19 such as an optocoupler or a coil coupler is provided to prevent noise transfer from the monitor unit 3 and associated cabling 18. The optocoupler is normally favoured due to the noise signal ratio. A temperature signal amplification and conditioning unit 20 is provided to amplify the signal from the temperature sensor 5. The electronic unit 2 is powered by a rechargeable and changeable standard type battery 14. The battery capacity is sufficient for 14 days continuous monitoring. The surface unit 2 is also

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provided with an on/off indicator LED 21, and a battery status indicator (not shown). Communication between the surface unit 2 and the monitor 3 is analogue through a shielded cable 18. However, the surface unit 2 may include an analogue to digital converter such that communication between the surface unit 2 and the monitor 3 may be digital, for example by digital wire transmission or digital wireless transmission. The cable 18 is at least 4 m long and light and flexible.

As shown in Figures 1 and 2, an AC current is generated by sine generator 13 and fed to one of the pCO₂ sensor electrodes 10 and to a lock-in amplifier 16. The high-pass signal from the other pCO₂ electrode 10 is passed through a filter 15 to a low noise amplifier 17 and from there to the lock-in amplifier 16 where it is compared to the reference signal generated by the sine generator 13. Out of phase components, i.e. undesired components, of the signal are rejected and the remaining portion of the signal is amplified. The amplified signal is proportional to pCO₂ (or conductance) and is passed on for recordal or further manipulation to the monitor 3.

The surface unit 2 may also be electrically connected to a reference electrode (not shown) that is electrically connected to the patient's skin. The signal from the reference electrode can be used to compensate the signals from the sensor unit 1 for the effect of electromagnetic noise generated by the patient.

A single surface unit 2 may receive signals from several sensor units 1 and provide a multiplexed output to the monitor unit 3.

The monitor unit 3 comprises a portable PC 7 including CD RW and IR port, and a PCMCIA I/O card 8 which can collect signals from at least 4 different surface units 2 simultaneously. The PCMCIA card 8 may have an integrated non-galvanic coupling. The power

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supply 22 for the monitor unit 3 is of a medically approved type operating on both 110V and 230V.

5 The software functions of the monitor unit 3 may be implemented in Labview, a software package available from National Instruments of Austin, Texas and capable of handling up to 4 different surface units simultaneously. The software provides the facility for calibration of the sensor(s) with three calibration points and a second order calibration function. The software can be modified to support any other number of calibration points and type of calibration function. The software also has the facility to smooth the signal from the sensor 4 over defined time intervals. It is possible to have at least two alarm levels for the measurement values and two alarm levels for their gradients. The measurement value gradients are calculated for individually defined time intervals. The alarm is both visible and audible. It is possible to stop an alarm indication while keeping the other alarms active. The monitor 3 can log all measured values, parameter settings and alarms throughout a session. With a 30 second logging interval there should be a storage capacity for at least 10 two week sessions on the hard disc. The session log can be saved to a writeable CD in a format readably by Microsoft Excel.

25 In summary, a physiological sensing device comprises an electrical sensor for insertion into the tissue of a live animal and which measures the partial pressure of carbon dioxide in the animal tissue. The device also includes an electrical cable connected electrically at its distal end to the sensor. The cable is surrounded by a sheath. The sheath has several flexible portions separated by longitudinal slits. Movement of the proximal end of the sheath towards its distal end shortens the distance between the ends of the flexible portions and causes them to bow outwardly. The sensor can be retained in animal tissue by the bowed

flexible portions.